



QuarterTurn

RESOURCES INC.



CHECK VALVES



- Bolted Bonnet
- Full Opening/Piggable
- Nace MR01-75 (std)
- Designed, Tested and Monogrammed per API-6D
- Sub Sea Service
- Non slam Application



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Swing Check Valves Full Opening

- 1 Design construction: API 6D - ANSI B16.34
Testing according to API 6D
Marking according to MMS SP25 - API 6D
Compliance to Nace MR 01-75
- 2 Flanges according to:
ANSI B16.5 for size 2" to 24" - ASME B16.47 for size >26"
Butt Welding Ends according to ANSI B 16.25
Face to face according to API 6D
- 3 Lock-open device or counter weight on request
Spiral wound gasket for Classes ANSI 150 and ANSI 300
Oval ring joint gasket for ANSI Classes 600, 900, 1500 and 2500
- 4 Screwed in seat
Soft seat design
Sub Sea application on request
For pressure temperature rating see technical data



Typical Coating Options *Standard Shop Primer:

- High build epoxy (12-16 mils DFT) color - yellow or white, 3 coat system that is compatible with gearing and ROV
- Coal tar epoxy - 2 coat system DFT 12-16 mils (not for ROV application)

Swing Check Valves Full Opening

ANSI CLASS 150

SIZE (INCH)	2	3	4	6	8	10	12
A	2.067	3.068	4.026	6.065	7.981	10.02	12
H	6.5	7.75	8	10	11.75	13.875	15.125
L - RF/WE	8	9.5	11.5	14	19.5	24.5	27.5
Weight RFFE	45	75	110	190	350	525	760
Weight WE	35	55	90	165	310	420	605

ANSI CLASS 300

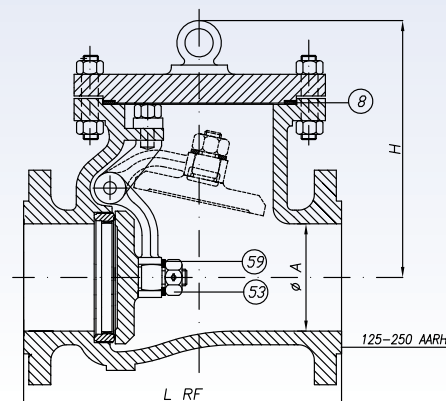
SIZE (INCH)	2	3	4	6	8	10	12
A	2.067	3.068	4.026	6.065	7.981	10.02	12
H	8.25	9.625	11	13	17.5	20	21.625
L - RF/WE	10.5	12.5	14	17.5	21	24.5	28
Weight RFFE	50	105	155	305	525	795	1070
Weight WE	45	75	115	240	440	705	870

ANSI CLASS 600

SIZE (INCH)	2	3	4	6	8	10	12	16	20	24
A	2.067	3.068	4.026	6.065	7.981	10.02	12	15.25	19.25	23.25
H	11.125	12.375	14.5	17.25	20.125	22.375	25.5	27.25	36.25	41
L - RF/WE	11.5	14	17	22	26	31	33	39	47	55
Weight RFFE	85	140	265	475	925	1255	1735	3170	5720	7985
Weight WE	65	115	210	400	795	1015	1465	2640	4900	6675

ANSI CLASS 900

SIZE (INCH)	2	3	4	6	8	10	12	16	20	24
A	2.067	3.068	4.026	6.065	7.981	10.02	12	15.25	19.25	23.25
H	11.5	12.5	14.75	18	21.25	22.5	28	34.25	40	46.875
L - RF/WE	14.5	15	18	24	29	33	38	44.5	52	61
L - RTJ	14.63	15.13	18.13	24.13	29.13	33.13	38.13	44.88	52.5	61.75
Weight RFFE	115	200	380	645	1205	2075	3435	4665	8250	12320
Weight WE	90	165	320	495	980	1850	3015	3985	6380	9485



Materials of Construction for standard, full-open swing check valves:

- 1** Body - ASTM A216 GR WCB/WCC
- 2** Bonnet - ASTM A216 GR WCB/WCC
- 3** Disc - Carbon steel with 316L SS overlay
- 4** Removable seat - Carbon steel with 316L SS overlay
- 5** Bonnet gasket - spiral wound ANSI Class 150-300
RTJ gasket (soft iron) ANSI Class 600 and higher
- 6** Seat face seal - Viton
- 7** Hinge - 316 SS (size 2" thru size 4")
ASTM A216 GR WCB/WCC on size 6" and larger
- 8** Hinge Pin - 316 SS
17-4 PH SS for extended hinge pin application
- 9** Bonnet studs - ASTM A193 GR B7M
- 10** Bonnet nuts - ASTM A194 GR 2HM

** Designed, tested and monogrammed per API-6D*

Non-slam application with Rotary Vane Damper for QTR Inventory 16" and larger

16" and larger stocked Vitas swing check valves can be easily retrofitted for a rotary vane damper for installations in compressor stations or use in other pulsating gas flow conditions.





Check Valves for Sub Sea Service

- Thru-Conduit Clapper
- Diver Assisted
Lock-open device
- ROV Interface per
API-17D upon request

Materials of Construction and technical features for Sub Sea check valves:

Body Style:

- Top entry, bolted bonnet

Materials:

- Body: ASTM A216 GR WCC
- Bonnet: ASTM A216 GR WCC
- Disc/Clapper - carbon steel with 316L SS overlay on sealing surface
- Seat - removable carbon steel with 316L SS overlay on sealing surface
- Hinge: ASTM A216 GR WCC
- Hinge pin: ASTM A564 (17-4 PH SS)
- Seat seals: Viton --- (O ring in seat face)
- Bonnet gasket: (RTJ) soft iron cadmium plated
- Disc/clapper nut: ASTM A194 GR 8M
- Split pin for disc nut: AISI 304 SS
- Packing gland: ASTM A105
- Tongue: AISI 4140 (Internal lifting device)
- Packing gland cover: ASTM A105
- Packing gland cap screws: ASTM A193 GR B7M (fluorocarbon coated)
- Gland packing: Viton --- for "SEA" gland
PTFE Chevron "V"-Type for "FREE" gland

Technical features:

- Thru-conduit clapper (elliptical face) for smooth passage of pigs and spheres
- 45° degree seat face for reverse flow pigging operation
- "SEA" gland lock-open device incorporates combination wrench for gland cover removal and hold open mechanism
- "FREE" gland lock-open device incorporates internal lock plate for the hold open mechanism and allows the packing gland cover to be re-installed in open position
- Both "SEA and FREE" gland lock-open devices allow for a free swinging clapper in normal service
- Both "SEA and FREE" gland lock-open devices require approximately 180° degree rotation for full-open position
- "FREE" gland lock-open device allows for emergency pill sealant for Chevron "V"-type packing thru an injector fitting on the packing gland body

ROV (as specified) (for Lock Open using ROV)

- Interface meeting API 17D specifications - or other standard
- Vertical or Horizontal plane mounting
- Visual indication of clapper position options (in same plane as ROV interface is recommended)
- Grab Plate for ROV
- Custom variable height of ROV (vertical positioned) interface

Materials of Construction and technical features for Sub Sea check valves, cont'd:

NDE (weld end connection):

- Radiographic tested - butt weld connections 2 inches from end - 100% per ASTM E446 Class 2
- Liquid penetrant tested machined weld bevels per ASTM E 165

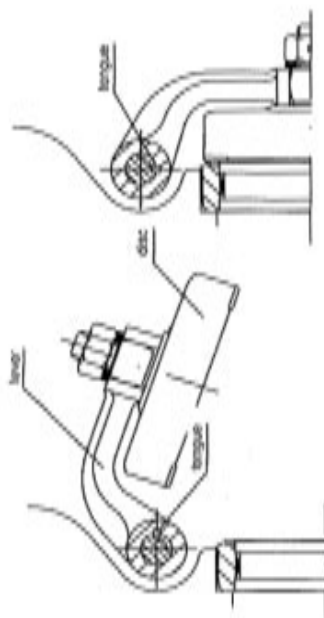
Testing:

- Std. per API spec. 6D
- Additional test duration and chart recorded
Testing available
- Third party witness testing available
- Controlled environment and inspector facilities available

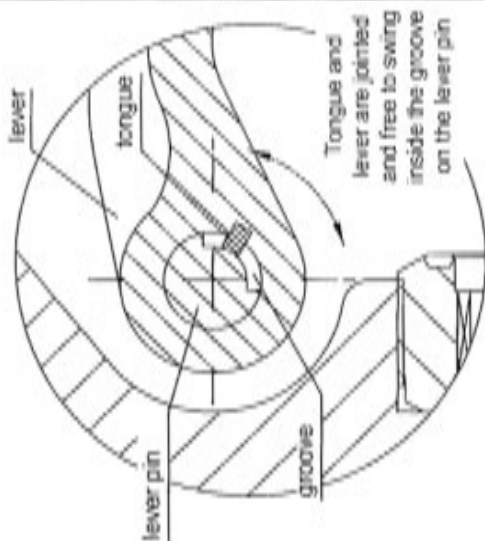
Coatings:

- Inhouse coating facility to meet customer specifications

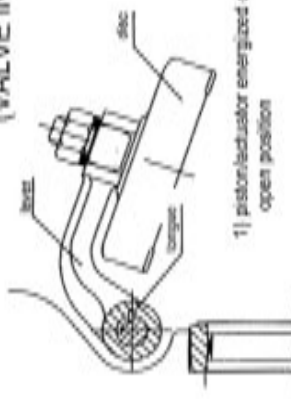
This technical drawing shows a cross-section of a mechanical assembly. On the left, a flange is secured with two large bolts. A central shaft passes through the assembly, featuring a keyway. A component, possibly a valve or actuator, is mounted on the right side of the shaft, secured with a nut and washer. The drawing uses standard engineering conventions, including hatching to indicate different materials and section lines to define the cut plane.



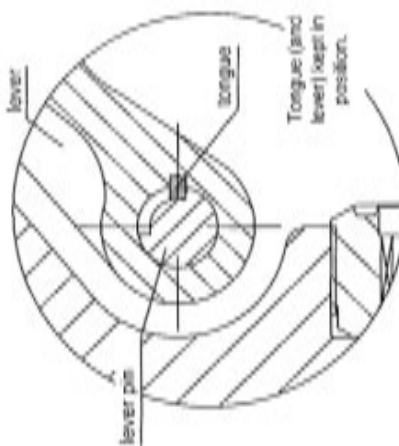
When the piston/actuator are de-energized or manual lever is free, the disc is in close position and the valve is free to operate as a swing check.




VALVE STOPPED
(VALVE IN OPEN POSITION)

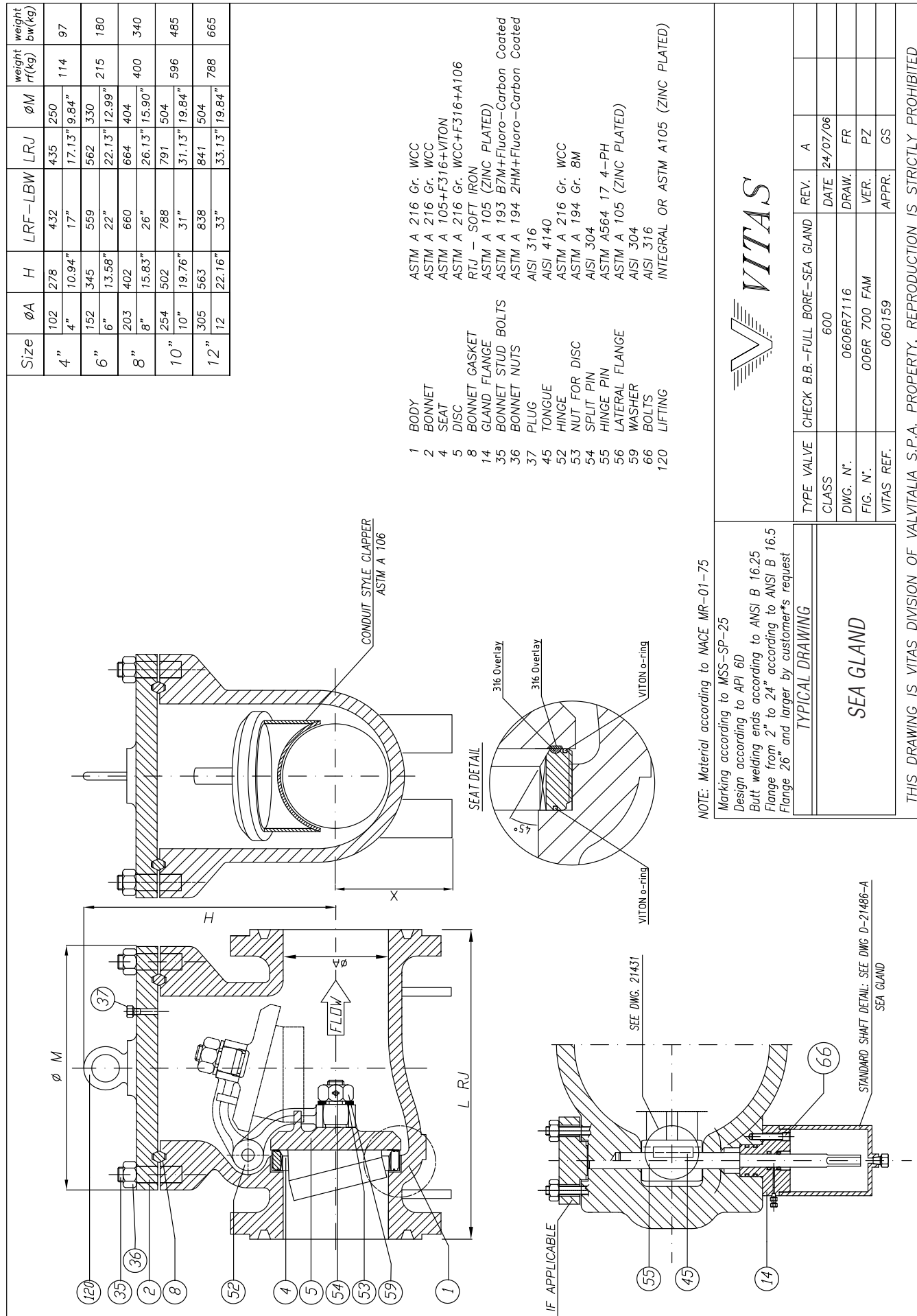


- 1) piston/actuator energized or manual lever fixed in open position
- 2) The disc is stopped in open position (the pig can go through the valve in flow direction or reverse flow)

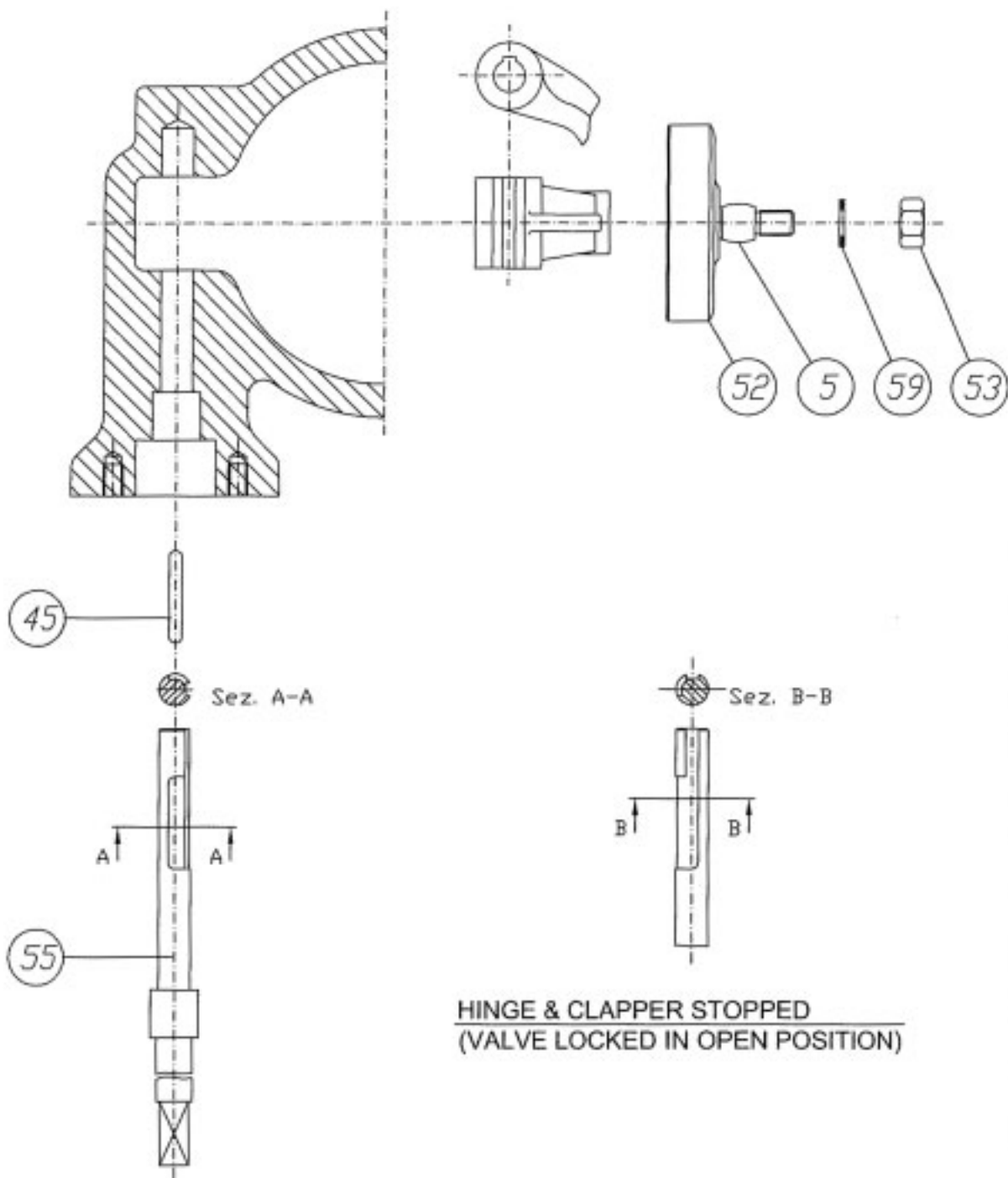


FOR SUB SEA EXPLOSION VIEW SEE DWG. N° D-22371-A

	DWG. N°		REV.	03	01		
	D-21431-A		DATE	20/05/2005		01/05/2007	
	TITLE LOCKING DEVICE FOR SWING CHECK		DESIGNED	Gardini		Gardini	
			CHECKED	Gardini		Gardini	
			APPROVED	Gardini		Gardini	
			DESIGNED	01/05/2007	01/05/2007	01/05/2007	
			DATE	01/05/2007	01/05/2007	01/05/2007	
		SIGNATURE	PP	GG	GG		
		SOLLA					///

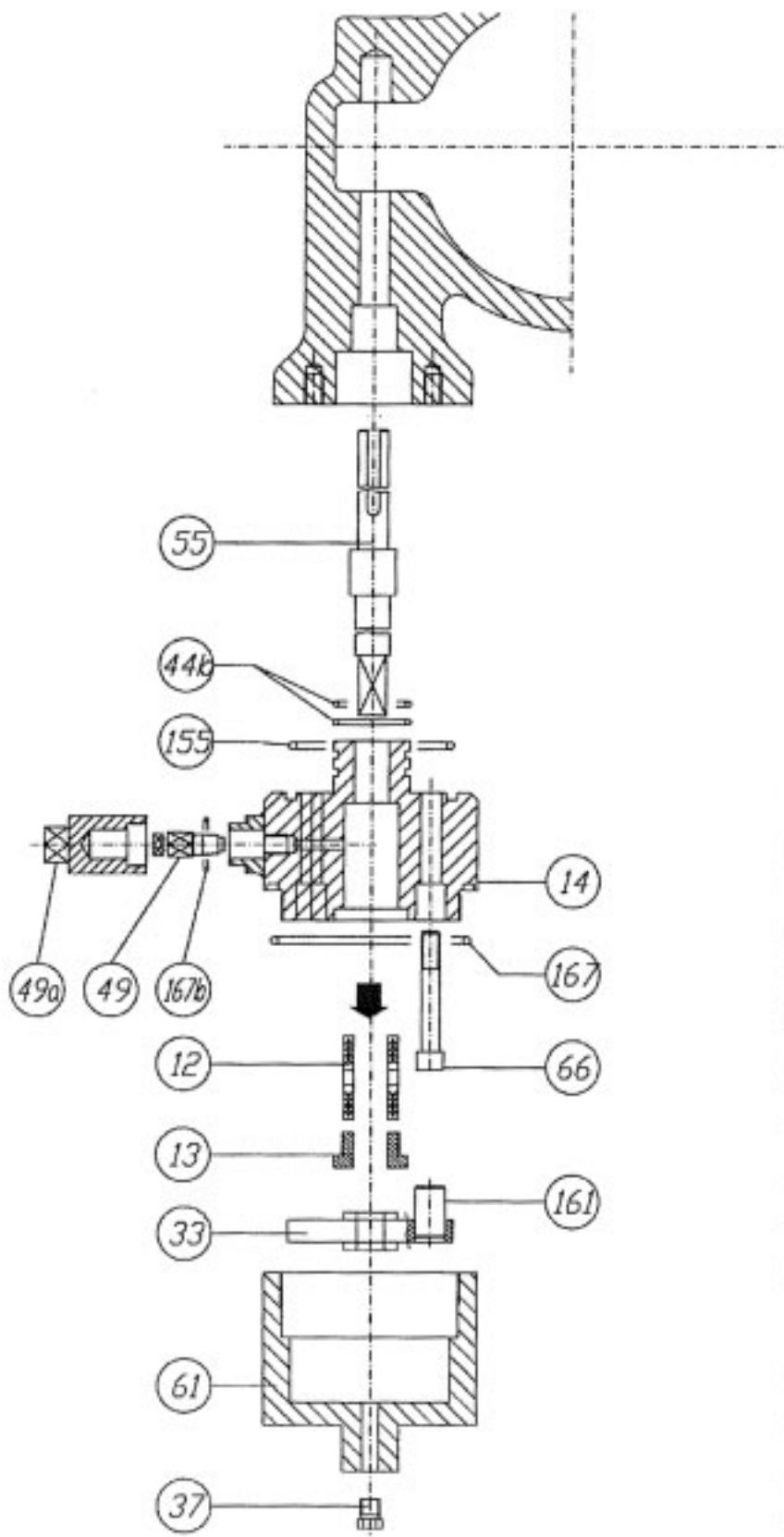


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				D-22371-A				DATE	29/06/07	29/06/07	29/06/07
						SIGNATURE	FR	DG	GS		
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12.4 - "FREE GLAND" EXPLODED VIEW



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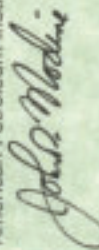
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